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## TECHNICAL BROCHURE

### CHAININGS FILTER ASSEMBLY FOR USE

### ON ENGINE LUBE OIL APPLICATIONS

REF. MCH1210L(-)



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## 1. INTRODUCTION

It has been well documented, that the introduction of fine filtration on hydraulic or lube oil systems has proved to be advantageous in respect of reduced component wear and extended oil life.

The ingredients of particulate or aqueous based contamination in any system, can have serious effects on the integrity of the oil resulting in component fatigue, erosion, corrosion and depletion of oil additive and/or lubricating properties. This in turn, will lead to more than frequent oil changes and maintenance of any system which, in itself, is costly.

Most oil based systems should have filtration packages as specified from design stage, however, it is evident that the need for extra fine filtration can become necessary for even the presence of the smallest particulate contamination below the O.E.M. filtration levels, may influence component wear and oil degradation to beyond the expectations of the end-user.

To compliment the need to maintain a high level of oil system cleanliness, the Chainings Filter product may be installed.

Housed in a simple, yet rugged design, the unique filter element media provides the ability to reduce and maintain contamination levels, be it particulate or water based, to a high degree of oil system cleanliness.

To compliment the Chainings Filter product, a strict quality system is installed to;

**“Ensure that whoever the customer is and whatever their requirements, an assured product is supplied to expectations in terms of value, efficiency and time”**

**Note:** The Chainings Filter product is suitable for use on a wide range of mineral oils and a certain amount of synthetic fluids may also be filtered after consultation with the manufacturer.

However, there are types of fluids that cannot be cleaned using the Chainings filter which include the following:

- Oils or fluid with properties that may corrode the Chainings product seal and any associate pipework. e.g. Phosphate Esters.
- Oils or fluids with sufficient water based properties that may be reduced as a result of the Chainings filter element retention. e.g. Fire Resistant Fluids.

It is advisable to contact the manufacturer before cleaning oils or fluids where the characteristics are not known.

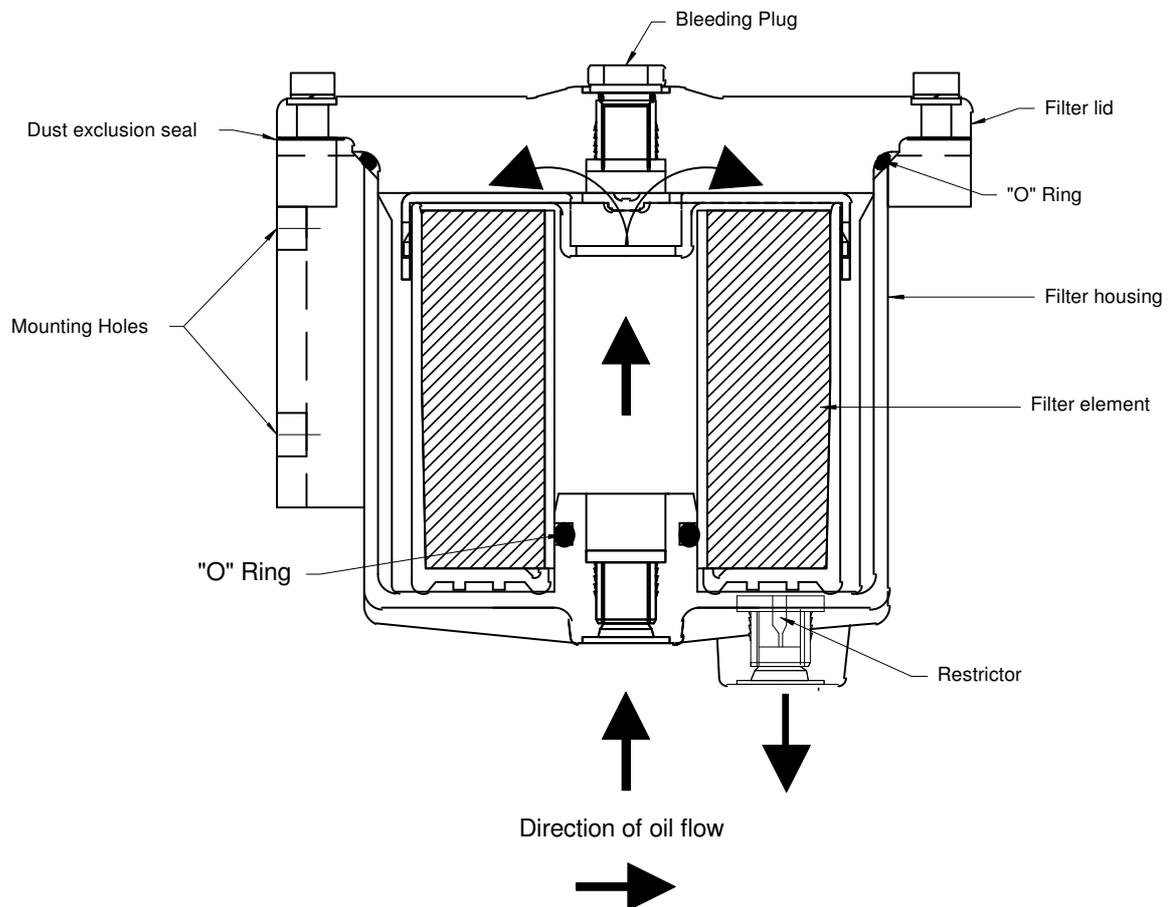
## 2. PRINCIPLE OF OPERATION

The concept of the Chainings filter product, is to remove contamination that may be present in the oil of the system that is to be cleaned. This is achieved by connecting the Filter Assembly to the system under constraints listed in Sections 4 and 5 of this manual. Oil within the system, will travel through the centre of the Chainings filter assembly and, subsequently, pass through the filter media before returning to the system via the Outlet port. The pore structure and absorbent characteristic that the filter media possesses, helps to trap particulate matter and water based contaminants as the oil flows through, without “media migration” and without affecting the oils additive package. Seals are incorporated into the design that helps to prevent any oil bypassing the filter media.

To achieve the desired level of cleanliness, it will necessary to pass the oil through the filter media, several times. Experience has shown, that to effectively remove contamination to a high level of cleanliness, ten passes of oil through the filter media is required.

This is of course, dependant on the level of contamination to start with, but does act a as a general guide.

## 3. CROSS SECTION VIEW



## 4. INSTALLATION

### i) Location of the Chainings Filter Assembly;

Once the correct size or type of Chainings filter has been selected, the position(s) of the assembly is to be determined. This is normally left to the discretion of the installation engineer and/or the end-user. As a general guide, the following is recommended;

For light commercial vehicles, the filter assembly is mounted inside the engine compartment. Consideration should be given to the amount of clearance provided to remove the filter element from the assembly.

For heavy commercial vehicles and “off highway” plant, the filter assembly may be mounted in the same manner as above or fixed direct onto the vehicle’s chassis. Care must be taken to ensure that the filter assembly does not impede any mechanical movements of the vehicle design. e.g. Tilting cab.

**NOTE: Do not locate the filter assembly in any area that is subject to frequential vibration.**

**e.g. Direct on to the engine.**

Normally, the assembly is mounted in an upright position to minimise oil spillage when replacing the filter element although this is not essential for the efficient operation of the filter.

### ii) Connection of the Chainings Filter Assembly:

The filter assembly relies on pressure to feed the oil through the element before returning back to the engine. Therefore, a suitable connection point to the engine oil system high pressure side must be found. Likewise, a facility must be found to return the oil back to the engine oil system low pressure side. (For guidelines, see Sht 9.)

Connection points for the feed to the Chainings filter (Engine oil H.P side) may, in order of preference, be found as follows;

- Blanked port connected through into the engine oil gallery.
- Blanked port connected through into existing standard oil filter manifold.
- Oil pressure Warning switch or gauge connection point.

To connect to any of the existing blanked ports, remove the blanking plug and replace with a Male/Male adaptor with compatible thread on one end and ¼” BSP pipe thread on the other end. If connecting into the Oil pressure switch or gauge point, use a suitable “tee” piece adaptor with compatible threads which can be assembled between the engine take-off point and the pressure switch/gauge. The adaptor should have a ¼” BSP port.

Ensure that the appropriate method of sealant conforms to the engine take-off point and any of the adaptors used. e.g. Bonded Seal, Tapered thread fitting etc.

**NOTE: Do not connect to any of the Turbo lubrication system on Turbo Charged Engines.**

**Also ensure that pressure is not starved from the oil Warning switch or gauge as a consequence of connecting the Chainings filter feed to the engine take-off point.**

Once the optional pressure port has been selected, a ¼” Bore hose assembly of the appropriate length and with swaged hose ends, can be assembled between the adaptor and the feed port on the Chainings filter assembly.

**NOTE: Inlet port on Filter is ¼” BSP (SAE Type) thread.**

Connection points for the return of oil from the Chainings filter into the engine oil system low pressure side (Return) may, in order of preference, be selected as follows;

- Blanked port connected through into the oil sump. e.g. Dummy dipstick port.
- Camshaft follower inspection plate.
- Valve rocker box or camshaft cover.
- Oil filter pipe.

#### 4. INSTALLATION Cont.

NOTE: Although not essential, it is recommended that, the return of oil from the filter should be directed back slightly under the normal engine oil level and as far away from the oil pump pick-up as possible. This will facilitate good circulation of oil in the sump.

To connect to an existing blanked port, remove the blanking plug and replace with a Male/Male adaptor with the compatible thread on one end and ¼" BSP pipe thread on the other end. Utilising an inspection cover, rocker box cover or oil filler pipe, may involve the modification to either of these components to provide access for the return of oil. If so, the following steps must be taken;

- Permission from the customer or owner of the vehicle must be sought before carrying out any such modifications.
- An optional position to provide a ¼" BSP tapping through the component for the assembly of a suitable fitting must be found after considering the following;
  - a) That the prime position should be opposite the valves and directly over the oil drain.
  - b) That the returning oil from the filter, does not flow directly over any valves as this may cause the oil to be drawn down the valve stem and into the combustion chamber.
  - c) That the subsequent assembly of a suitable fitting does not protrude and contact any fixed or moving parts within the engine.
  - d) That if the component to be drilled and tapped has a thin wall section, then a bulkhead fitting (i.e. ¼" Male/Extended Male with Locking ring) should be used with an appropriate seal on both faces.
- Any component that is modified, must be removed from the engine. Subsequently, the component must be correctly refitted after ensuring that the existing gaskets or seals are not damaged and are free of any debris.

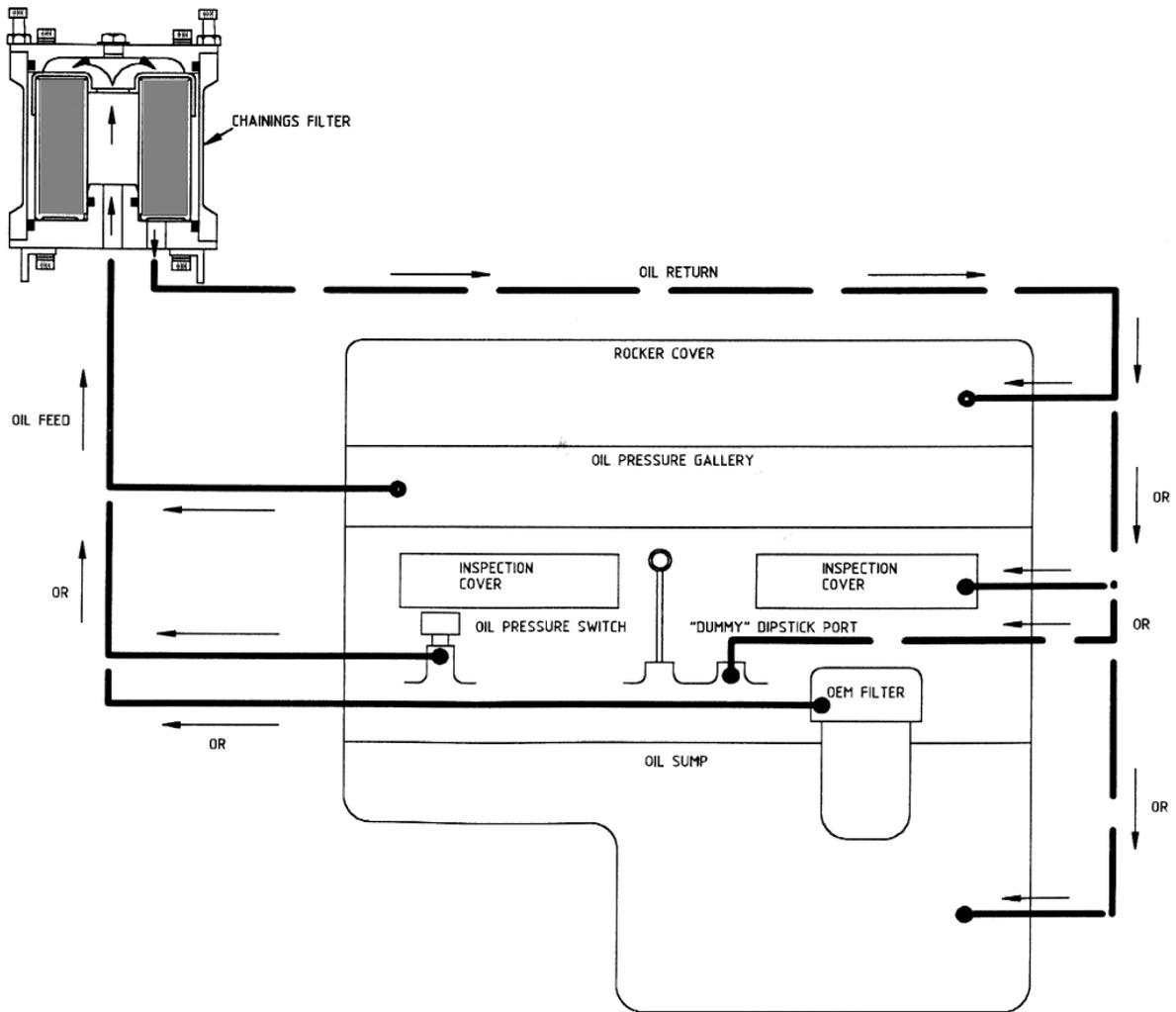
Once the optional return port has been fitted, a ¼" bore hose of the appropriate length and with swaged hose ends, can be assembled between the return connection and the outlet port on the Chainings filter assembly.

**NOTE: Inlet port on Filter is ¼" BSP (SAE Type) thread.**

**NOTES:**        **The hoses to and from the filter must be kept away from hot engine areas and any moving components.**  
**Hoses and fittings used, must conform to specifications governed by either, or both the customer and any legislative authority.**  
**If this is not applicable, then the hoses and fittings must be suitable for use with the oil being filtered and conform to 1.5 times the subjected pressure and temperature values.**  
**Layout of the hoses should conform to the hoses manufacturers specification. e.g. Hose bend radius.**  
**To maximise the flow of oil through the filter, the bore of the hosing should be increased to 3/8" if lengths exceed 2 Metres.**



#### 4. INSTALLATION Cont.

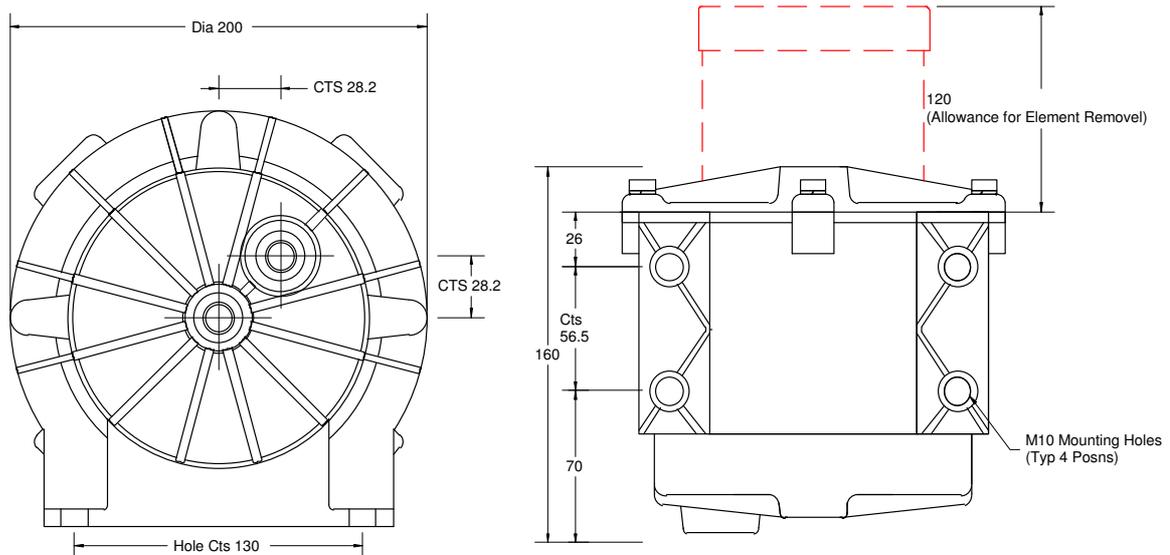


## 5. SPECIFICATIONS

Filter Assembly Part No:	MCHO1210L
Filter Element Part No:	OCH1210
Weight (Filter Housing and Lid Only):	2.5 Kgs
Weight (Filter Element):	0.45 Kgs
Oil Displacement Volume:	1.5 Litres
Water Retention:	150ml
Dirt Holding Capacity (Carbon Black "Ebonex 237"):	80grms
Size (Space Allowance, incl. Element removal):	200mm Dia, 300mm Ht
Recommended Working Pressure:	3 to 5 Bar
Maximum Working Pressure:	10 Bar
Pressure Safety: Factor	1.5 Times Max. Working Pressure
Nominal Flow Rate at 3Bar:	0.75Lpm
Maximum Temperature (Oil):	100Deg C
Inlet Port Size (Centre):	1/4" BSP (SAE Type)
Outlet Port Size (Outer):	1/4" BSP (SAE Type)
Material Spec.	Housing: Polyamide/Glass Moulding
	"O" Rings: Viton 75
	Fastenings: ASTM GrL7 Grade
Clamping Nut Torque:	20Nm
Recommended Attachment Bolt Size:	M10 (4 positions)↓

**NOTE: This product is fully tested to specifications before it leaves the manufacturers premises. Should any queries or problems arise, then the manufacturer should be contacted immediately. Adjustments made to the product without prior knowledge of the manufacturer may invalidate any warranty claims.**

### Filter Assembly Installation Details



## 5. FILTER ELEMENT CHANGE PROCEDURE

### Removal of used element:

1. Ensure system is turned off and isolated.
2. Gradually loosen the Bleed Plug fitted to the Filter Lid, to decay any residual pressure.  
**WARNING: Care should be taken to avoid the risk of oil contacting the operator in the event of undue pressure being released.**
3. Loosen and remove the M8 clamping screws, spring washers and plain washers securing the lid to the Filter Housing.
4. Once the Filter Lid has been removed, pull the filter element upwards and away from the Filter Housing.
5. Dispose the filter element in accordance with any legislative procedures that may be applicable.

### Installation of new element

1. Ensure that the Filter Housing is clean and free of contaminants and that the “Inlet” and “Outlet” ports are not blocked.
2. Ensure that the “O” Ring on the Centre Tube is correctly positioned and not damaged.
3. Install the replacement Filter Element and ensure that it is seated firmly at the bottom of the Filter Assembly.
4. Ensure that the “O” Ring on the Filter Lid is correctly positioned and not damaged.
5. Apply a film of clean oil around the “O” Ring on the Filter Lid
6. Line the holes in the Filter Lid up with tappings in the Filter Housing and press down to locate the lid.
7. Replace the Clamping screws, Spring washers and Plain washers and Torque tighten each screw in a diagonal fashion, to 20Nm. Repeat torque tightening in the same sequence to insure screws reach 20Nm.  
**Note: The filter element has been designed to compress as the lid is being tightened down.**
8. Tighten the Bleed Plug fitted to the Filter Lid.

**WARNING: ALWAYS USE GENUINE CHAININGS FILTER ELEMENTS**